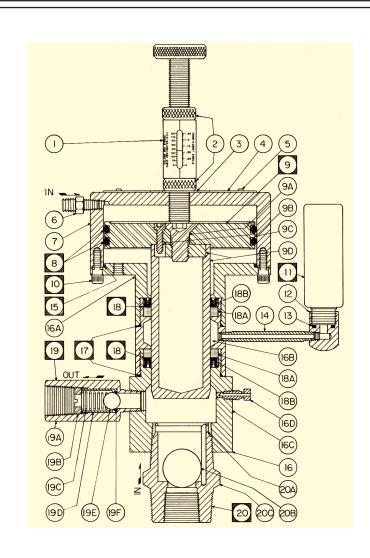


## **P2250W SERIES PUMP PARTS LIST**



**LUBRICATION:** All pumps are supplied with SF96-100 plunger seal lubricant. Use G321M4 U-cup silicone grease when rebuilding the pump. This is contained in a complete pump repair kit.

REPAIR KITS: The items identified with the symbol are contained in a complete pump repair kit (See bulletin no. RK-P2250W600/800). Controller and relay repair kits must be ordered separately.

ITEM	DESCRIPTION	NO. REQ.D	P2250W600	P2250W800
1	STROKE ADJUSTER			
	1 1/4" STROKE	1	SA2250SB	SA2250SB
	2 1/2" STROKE	1	SA2250LB	SA2250LB
2	LOCKNUT	2	SA2250-3	SA2250-3
3	THREAD SEAL	1	CP2250-3	CP2250-3
4	DATA PLATE	1	DP7W	DP7W
5	DATA PLATE DRIVE SCREWS	4	S2316D	S2316D
6	PUMP/RELAY CONNECTOR	1	HN1414304	HN1414304
7	MOTOR CYLINDER			1
1 '	1 1/4" STROKE	1	MC600-2250-11S	MC800-2250-11S
	2 1/2" STROKE	1	MC600-2250-11L	MC800-2250-11L
8	PISTON O-RINGS-BUNA N STD.	2	BR-433	BR-443
9	PISTON PLUNGER ASSEMBLY (See Note 2)	_	511 100	J. C. 1. 10
ľ	1 1/4" STROKE	1	PA2250-600 (2)S	PA2250-800 (2)S
	2 1/2" STROKE	1 1	PA2250-600(2)L	PA2250-800(2)L
9a	ASSEMBLY BOLT	1	A142010SHCS	A142010SHCS
9b	LOCK SCREW	1 1	A3410112SCS	A3410112SCS
9c	PISTON	1	PS2250-600	PS2250-800
9d	PLUNGER	· '	1 02200 000	1 02200 000
Ju	1 1/4" STROKE	1	PR2250BS	PR2250BS
	2 1/2" STROKE	1	PR2250BL	PR2250BL
10	MOTOR CYLINDER SET SCREWS/BOLTS	10	MC600-06	MC600-06
11	4 OZ. SILICONE OIL BOTTLE	1	SF96-100/4	SF96-100/4
12	OILER BODY		P1000V48	P1000V48
13	OILER BODY O-RING-VITON		V-114	V-114
14	PUMP/OILER CONNECTOR		P400-49	P400-49
15	FACE PLATE O-RING		V-050	V-170
16	PUMP BODY ASSEMBLY		P2250W6S-PB	P2250W8S-PB
10	TOWN BODT AGGEMBET	'	P2250W6L-PB	P2250W8L-PB
16a	FACE PLATE	1	MC600-2250-15	MC800-2250-15
16b	OIL CHAMBER		P2250V39JS	P2250V39JS
16c	FLUID CYLINDER	'	1 2230 43930	1 2230 73930
100	1 1/4" STROKE	1	P2250V44JS	P2250V44JS
	2 1/2" STROKE		P2250V44JLS	P2250V44JLS
16d	BLEEDER PLUG		P250V45S	P250V445L3
17	BODY SEAL O-RING-VITON	2	V-151	V-151
18	PLUNGER SEAL SET (See Note 1)	2	(1) 36-42S	(1) 36-42S
18a	BACK UP RING FOR PLUNGER SEAL	2	TP202336-20	TP202336-20
18b	PLUNGER SEAL-TEFLON GRAPHITE (See Note 1)	2 2	(1) 36-42	(1) 36-42
19	DISCHARGE CHECK VALVE	1	CVL12BS	CVL12BS
19a	CHECK VALVE BODY		CVL12B3 CVL12B-4S	CVL12B-4S
19a 19b	RETAINER		CVL12B-45 CVL12-0S	CVL12B-45 CVL12-0S
19b	SPRING-ELGILOY		CVL12-05 CV101169	CV101169
19d	SLEEVE		CVI01169 CVL12B-5S	CVI01169 CVL12B-5S
19a	11/16" BALL		CVL12B-55 CV12-2S	CV12-2S
19e	O-RING-TEFLON		T-113	T-113
20	SUCTION CHECK VALVE		CVR32S	CVR32S
20 20a	RETAINER PIN	1 1	CVR32S CVR32-0AS	CVR325 CVR32-0AS
20a 20b	1 1/2" BALL	1 1	CVR32-0AS CV32-2S	CVR32-0AS CV32-2S
20b 20c	CHECK VALVE BODY	1 1	CV32-25 CVR32-4S	CV32-28 CVR32-4S
2UC	CHECK VALVE BODY	1	UVR32-45	UVK32-45
MATERIAL OPTIONS:				

## MATERIAL OPTIONS

NOTE 1: Seals must be compatible with chemical to be injected. Teflon Graphite (TG) plunger seal is a spring-loaded mechanical seal. Alternate O-ring plunger seal sets are available in Viton, Buna N, Kalrez and EPR. TG seals should only be used above 1000 psi.

NOTE 2: PLUNGER (Item #9). Designate the proper plunger material by adding a dash number to the base base part number. For 17-4ph (A), for 316SS (B), and for ceramic (CR).

IMPORTANT: Plunger seals (TG only) must be installed at an angle (see bulletin no 987.1).

Pump Body Assembly must be ordered as a complete unit (item no. 16).

RELAYS: The injectors model no. P2250W600S, P2250W600L and P2250W800S always require the relay model no. PO4-6S.

RELAYS: The injector model no. P2250W800L always require the relay model no. PO4-8S.

RELAYS: When using a relay it is recommended to use a pressure regulator (PCV) for the "Oscillamatic" controller and another PCV for the relay. The pressure supply to the "Oscillamatic" controller should be set at 35 PSI.

RELAYS: The pressure supply to the relay should be a minimum of 50 PSI to a maximum of 150 PSI, depending on the required discharge pressure.

TO BE CONSIDERED ONLY ON PUMPS INCLUDING AN 8 INCH PISTON: It is recommended to install a volume chamber or a supply line of a minimum size of 1/2 inch in size, between the PCV and the relay. This allows the necessary volume to the relay during maximum operating conditions.